

Application and Curing Instructions

TK64

Trailer Floor Coating

Cleaning:

Remove/replace rotted wood and splinters, fill in major cracks/holes with paintable wood putty. Clean floor with waterborne degreaser (i.e. citrus degreaser). New trailer floors will only require a light cleaning. Used trailer floors require a more thorough cleaning with special attention to oil spots and gasoline spills. Rinse thoroughly with hose/pressure washer and allow for the floor to completely dry. Repeated cleaning of oily spots might be necessary to ensure proper adhesion. A fan will increase air flow and reduce drying time.

Applying:

Apply at minimum of 60°F at a thickness of 0.7-1.0mm (30-40 mils) with the recommended 3/8" foam nap for semi-smooth to smooth surface roller. Roll on coating assuring 100% coverage. Let coating dry to touch (estimated 1-2 hours dependent on humidity, temperature and air movement). When applying the second coat, be sure to apply on a touch dry coating and use generously to maximize protection and strength of the coating. Do not apply if humidity is expected to be greater than 80% and the temperature to be below 60°F. Apply minimum 2 coats. Tekton 64 can be cleaned with water (damp cloth) while wet, remove mechanically when dried.

Drying:

Tekton 64 should not be exposed to temperatures below 60°F during the application and the curing process. At 77°F and RH 55%, the trailer floor coating will be dry to touch after 1-2 hours, after 6 hours only light foot traffic is recommended. 72 hours after application the coating will be fully cured. Allow the coating to fully cure before exposing to water, cold weather and heavy traffic.

Storage and Safety Precautions:

Do not freeze and do not store in direct sun. Use only outdoors or in a well ventilated area. Use proper protective eye wear/clothing. See SDS for the latest safety precautions. Unopened container: 1 year shelf life stored between 40-75°F. Opened container: up to 6 month shelf life if stored between 40-75°F.

Specifications	
Roller	3/8" smooth semi smooth foam roller
Application Temperature	60°-90°F
Coverage	1 open gallon = 48 sq. ft.
	1 open quart = 12 sq. ft.
Drying time at 77°F and RH 55%	Dry to touch: 1-2 hours
	Light foot traffic: 6 hours
	Fully cured: 72 hours
Coverage	2 coats required
Color	TK64-G: Grey TK64-B: Black
Cleaning	When wet: With water When dried: Mechanically

The above information is given in good faith, but the user should assure himself that the performance of the product is sufficient for his application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Chemicar USA cannot be held responsible for product failure unless full testing has been carried out. The client has to decide on the products suitability for their own applications.

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