



Speaker Box Coating - Tekton[®] 77

Cleaning:

Apply on dry, clean, oil, silicone, wax, grease and dust free substrate.

Application:

Spray Gun: Recommended with Chemicar's Economy Spray Gun model: RA/88. Paint Roller: Recommended with the supplied Trim Roller or a 3/8" nap for semi smooth to smooth surfaces. Apply at minimum 60°F and a thickness of 20 mils (0.5 mm). Apply two applications for a total thickness of 40 mils (1 mm). Wait to apply the second coat until the first coat is dry to the touch (estimated 1-2 hours depending on temperature, humidity and air movement). Do not dilute with water or any other chemical. Tekton[®]77 can be cleaned with water (damp cloth) when wet. Clean equipment immediately after use. Tekton[®]77 has to be removed mechanically when dry.

Drying:

Tekton[®]77 should not be exposed to temperature below 60°F during the application and curing process. At 77°F and RH 55%, the Speaker Box Coating will be dry to touch after 1-2 hours. After 6 hours only light handling is recommended. 72 hours after application the coating will be fully cured. Allow the coating to fully cure before exposing to water, cold weather and heavy usage. Make sure newly coated boxes are properly cured before stacking.

Storage and Safety Precautions:

Do not freeze and do not store in direct sun. Use only outdoors or in a well ventilated area. Use proper protective eye wear/clothing. See SDS for the latest safety precautions. If stored between 45°F and 80°F, shelf life will be 1 year for unopened containers.

Specifications	
Applicator	Recommended Chemicar Economy Spray Gun RA/88
Application Temperature	60°- 90°F
Coverage	1 quart = 12 sq. ft.
Drying time at 77°F and RH 55%	Dry to touch: 1-2 hours
	Light handling: 6 hours
	Fully cured: 72 hours
Coverage	2 coats required
Color	Black
Cleaning	When wet: With water When dried: Mechanically

The above information is given in good faith, but the user should assure himself that the performance of the product is sufficient for his application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Chemicar USA cannot be held responsible for product failure unless full testing has been carried out. The client has to decide on the products suitability for their own applications.